



DART
AEROSPACE

S013366



Cable Guard

PART NO:

Revision:

Operation:

Change No:

D5369-2

QC

Dart Aerospace Ltd.

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Mfg Date: 11/24/17
Job No: 168748

DART AEROSPACE LTD		Work Order:	
Description: Cable Guard		Part Number:	D5369-2
Inspection Dwg: D5369 Rev: A		Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.06	+0.020/-0.000	0.065	✓		Kt-05	verm.
0.13 x 45°	+/-0.030 x +/-0.5°	0.130 x 45°	✓		" "	" "
1.44	+/-0.030	1.44	✓		Kt-05	verm.
0.31	+/-0.030	0.320	✓		" "	" "
24°	+/-0.5°	24°	✓		CWC-17	A-G
50°	+/-0.5°	50°	✓		" "	" "
0.54	+/-0.030	0.540	✓		Kt-05	verm.
0.31	+/-0.030	0.310	✓		" "	" "
0.48	+/-0.030	0.480	✓		" "	" "
0.87	+/-0.030	0.868	✓		" "	" "
1.75	+/-0.030	1.750	✓		" "	" "
Ø0.316	+0.006/-0.001	0.316	✓		" "	" "
2.00	+/-0.030	2.000	✓		" "	" "
1.63	+/-0.030	1.630	✓		" "	" "
0.29	+/-0.030	0.280	✓		" "	" "
7.65	+/-0.030	7.645	✓		" "	" "
8.03	+/-0.030	8.036	✓		" "	" "
8.78	+/-0.030	8.78	✓		" "	" "
9.26	+/-0.030	9.26	✓		" "	" "
12.03	+/-0.030	12.03	✓		" "	" "
12.78	+/-0.030	12.78	✓		" "	" "
13.16	+/-0.030	13.16	✓		" "	" "
20.71	+/-0.030	20.71	✓		" "	" "
25.71	+/-0.030	25.71	✓		" "	" "
43.71	+/-0.030	43.71	✓		" "	" "
61.71	+/-0.030	61.71	✓		" "	" "
65.66	+/-0.030	65.66	✓		" "	" "
72.76	+/-0.030	72.76	✓		" "	" "
73.00	+/-0.030	73.00	✓		" "	" "
76.09	+/-0.030	76.09	✓		" "	" "
76.92	+/-0.030	76.92	✓		" "	" "
78.12	+/-0.030	78.130	✓		" "	" "

Measured by:	1x	Checked by:	QC Inspector:
Date:	9-89 17-11-24	Date:	17/11/27

Engineering Approval: (if necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	16.03.30	New Issue	KJ	



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: MUHMWB1.750X1.000X96.00 Revision: UHMW 1.75x1.00x96.00 (Tolerance +/- .010)														
100	Receive Ft	S013364	168748	4 ft	0	M138459	Start Up Machining		Stock	11/24/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Totals:		1		4	0									

Plex 1/8/2018 11:51 AM Dart.Boucher.Sylvie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					